## (19) World Intellectual Property Organization

International Bureau





(43) International Publication Date 31 March 2005 (31.03.2005)

**PCT** 

## (10) International Publication Number WO 2005/028690 A1

(51) International Patent Classification<sup>7</sup>: B23K 35/30, 1/00

C22C 19/05,

(21) International Application Number:

PCT/EP2004/052155

(22) International Filing Date:

13 September 2004 (13.09.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

03103523.1

24 September 2003 (24.09.2003) EF

- (71) Applicant (for all designated States except US): ALSTOM TECHNOLOGY LTD [CH/CH]; Brown Boveri Strasse 7, CH-5400 Baden (CH).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): SCHNELL, Alexander [AT/CH]; Sonnenbergstrasse 14, CH-5408 Ennetbaden (CH). MORGAN, Erol [GB/CH]; Im Kehl 4, CH-5400 Baden (CH). STANKOWSKI, Alexander [CH/CH]; Hardstrasse 77, CH-5432 Neuenhof (CH).
- (74) Common Representative: ALSTOM TECHNOLOGY LTD; CHTI Intellectual Property, Brown Boveri Str. 7/699/5, CH-5401 Baden (CH).

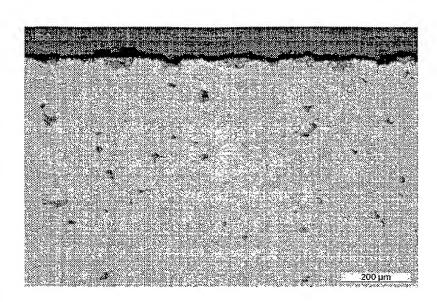
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

## Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: BRAZE ALLOY AND THE USE OF SAID BRAZE ALLOY



(57) Abstract: The invention relates to an oxidation and corrosion resistant braze alloy consisting of (wt.-%) 10-15% Cr, 4.5-6% Al, 0.17-0.3% Y, 8-12% Co, 0-4% W, 2.5-5% Ta, 2.0-3.5% B with Cr+Al > 15%, Cr/Al  $\leq$  3 and Al + Ta > 7.5%, remainder Nickel and unavoidable impurities and to the use of this alloy for brazing onto a Nickel based or a Cobalt based superalloy article. The braze alloy can either be used in pure form as a paste or a foil or as a blend in a blend braze paste, in a braze tape or in a pre-sintered braze sheet.